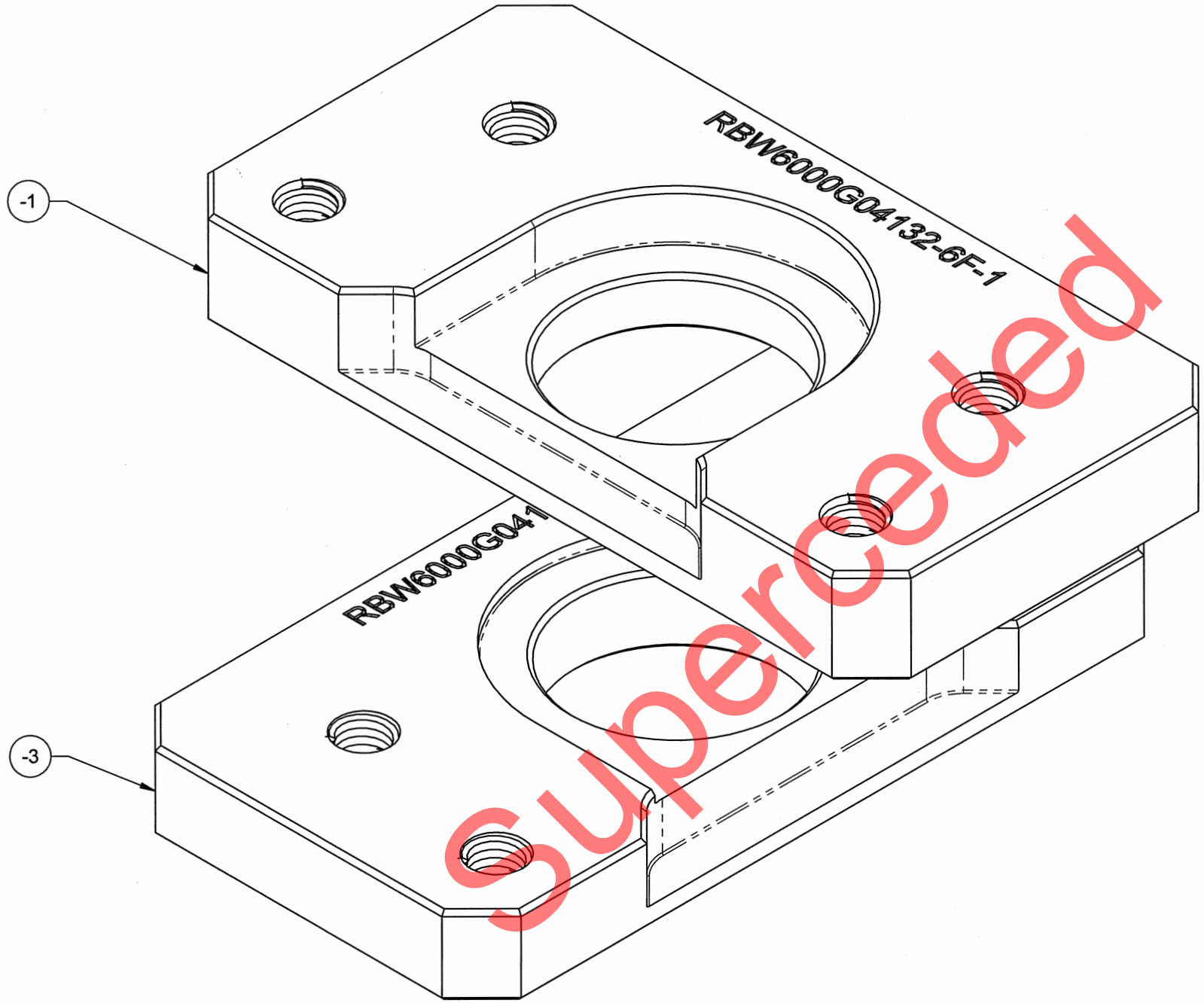


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|--------------------|-------------------------|
| -1 | 1 | RBW6000G04132-6F-1 | T/R SCISSOR VISE ASSY 1 |
| -3 | 1 | RBW6000G04132-6F-3 | T/R SCISSOR VISE ASSY 2 |

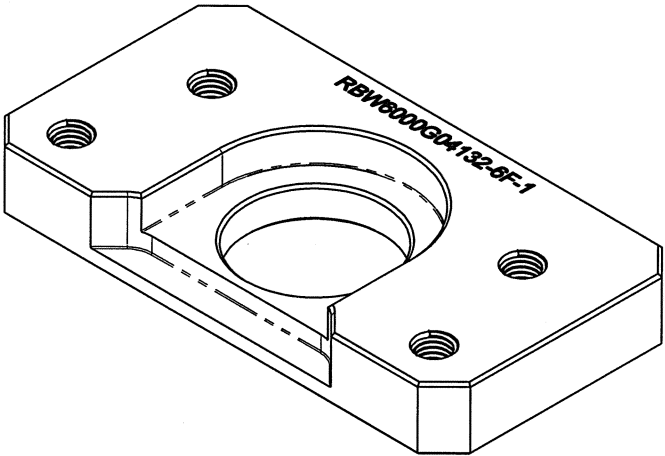
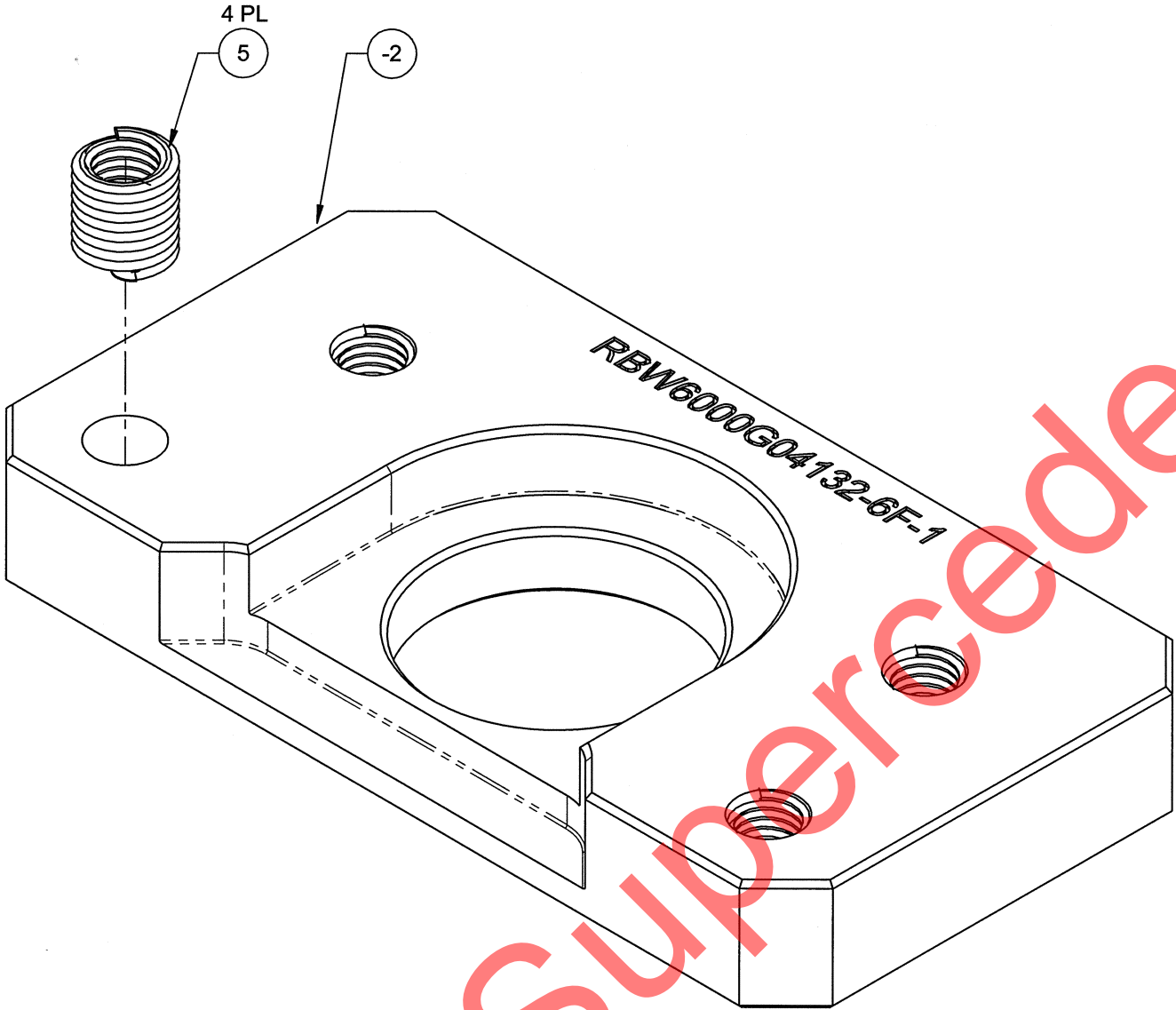


RBW6000G04132-6F T/R SCISSOR VISE ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

| | | | |
|------------|--------------------|--|----|
| A | NEW ISSUE | 19-854 | VM |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6000G04132-6F REV. A SHEET 1 OF 5 TITLE T/R SCISSOR VISE ASSY SCALE NTS ⊕ | |
| DRAWN | VM | | |
| CHECKED | KPT | | |
| MFG. APPR. | RQ | | |
| APPROVED | <i>[Signature]</i> | | |
| DATE | 2019-08-13 | COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|--------------------|--------------------------------------|
| -2 | 1 | RBW6000G04132-6F-2 | T/R SCISSOR VISE PLATE 1 |
| 5 | 4 | MS21209F4-15 | SS HELICAL INSERT 1/4"-28 X 3/8" LG. |

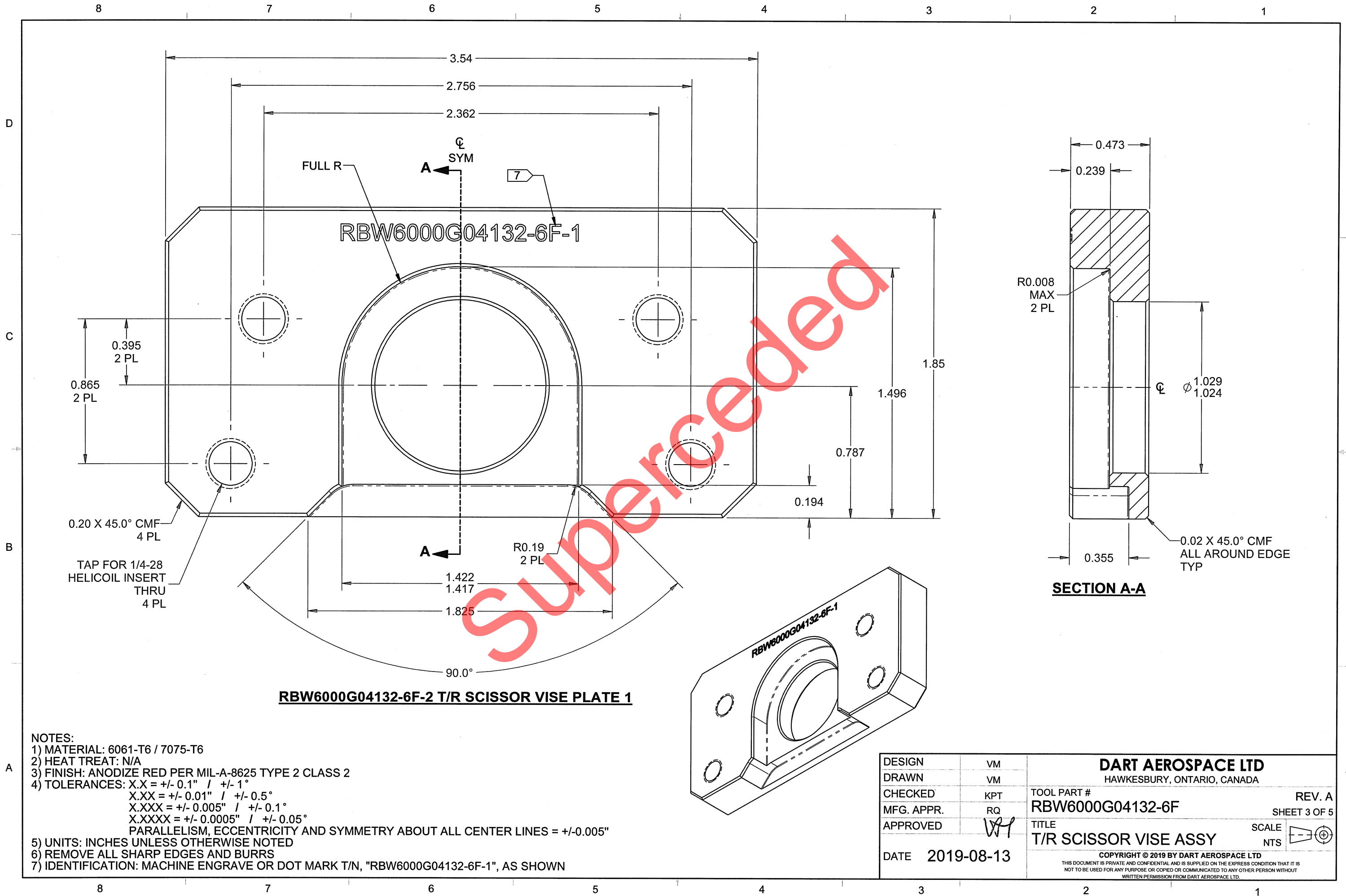


RBW6000G04132-6F-1 T/R SCISSOR VISE ASSY 1

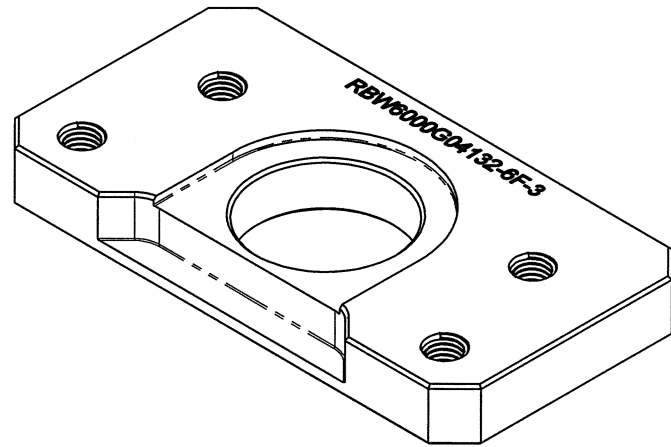
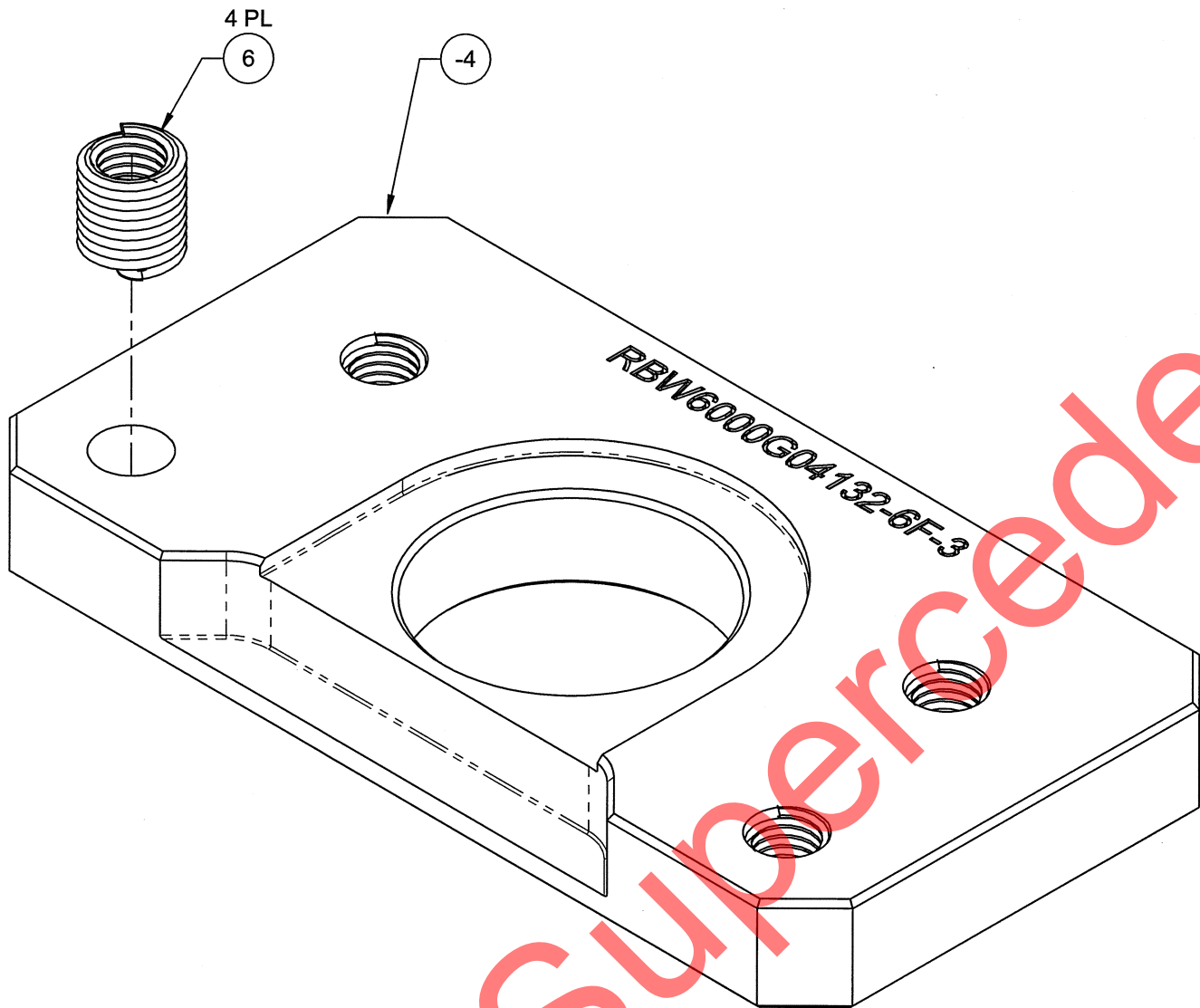
8

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

| | | | |
|------------|------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD | |
| DRAWN | VM | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | KPT | TOOL PART # | REV. A |
| MFG. APPR. | RQ | RBW6000G04132-6F | SHEET 2 OF 5 |
| APPROVED | WY | TITLE | SCALE |
| | | T/R SCISSOR VISE ASSY | NTS |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|--------------------|--------------------------------------|
| -4 | 1 | RBW6000G04132-6F-4 | T/R SCISSOR VISE PLATE 2 |
| 6 | 4 | MS21209F4-15 | SS HELICAL INSERT 1/4"-28 X 3/8" LG. |



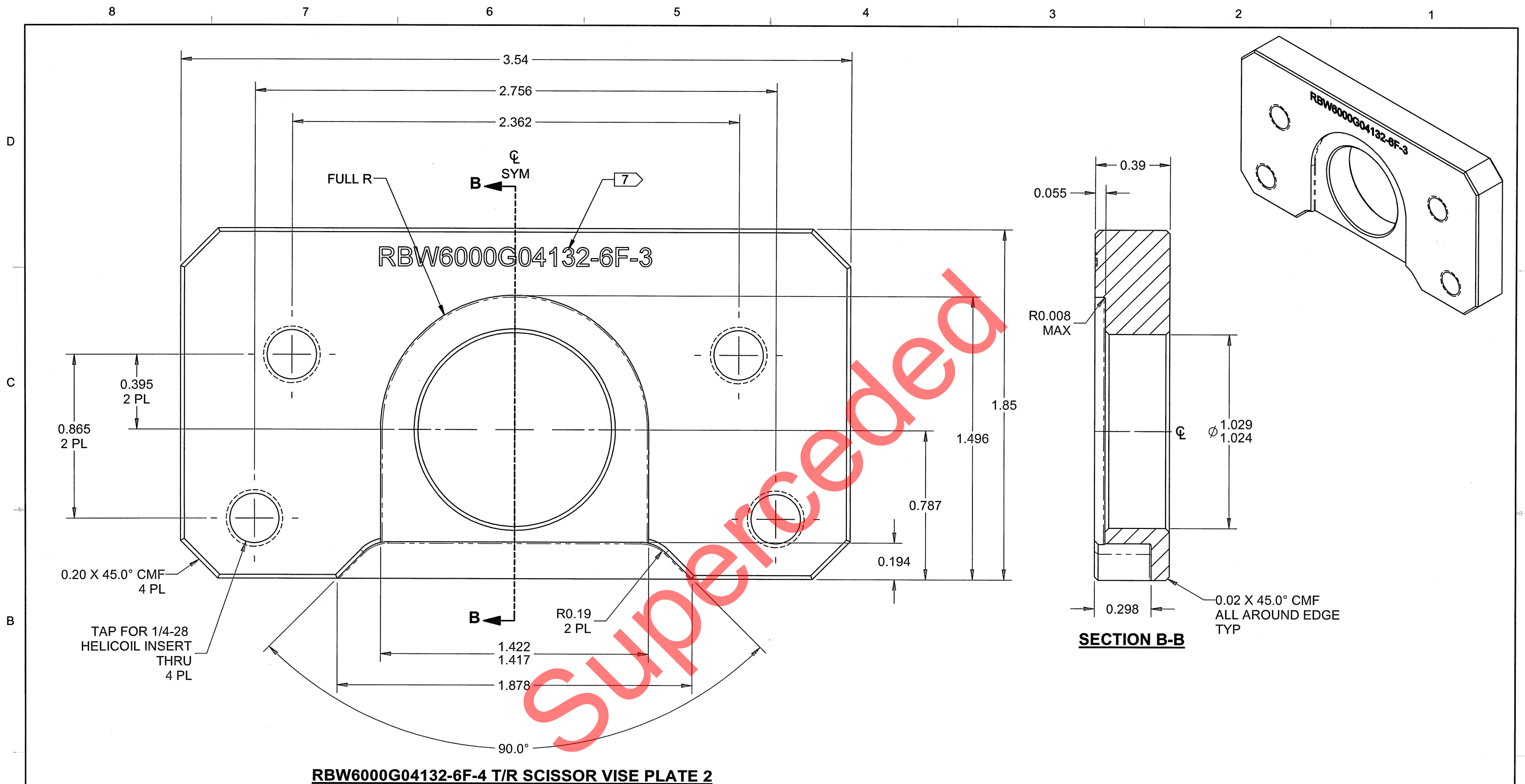
RBW6000G04132-6F-3 T/R SCISSOR VISE ASSY 2

8

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

| | | | |
|--|------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD | |
| DRAWN | VM | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | KPT | TOOL PART # | REV. A |
| MFG. APPR. | RQ | RBW6000G04132-6F | SHEET 4 OF 5 |
| APPROVED | WY | TITLE | SCALE |
| | | T/R SCISSOR VISE ASSY | NTS |
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RBW6000G04132-6F-4 T/R SCISSOR VISE PLATE 2

NOTES:
1) MATERIAL: 6061-T6 / 7075-T6
2) HEAT TREAT: N/A
3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6000G04132-6F-3", AS SHOWN

| | | | |
|------------|------------|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | KPT | TOOL PART # | REV. A |
| MFG. APPR. | RQ | RBW6000G04132-6F | SHEET 5 OF 5 |
| APPROVED | WP | TITLE | SCALE |
| | | T/R SCISSOR VISE ASSY | NTS |
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